## ISO 9001 : 2015



## DIGITAL MOTORIZED ROCKWELL HARDNESS TESTER

Our Digital Motorized Rockwell Hardness tester are motorized operated tester is useful for checking hardness suitable for testing hardness of metals and alloys of all kinds, hard or soft, whether flat or round etc. or of irregular shape. These Testers are simple in design and easy to operate, still yet quite sensitive and accurate. These model conform to IS : 1586, BS 10109-2, ASTM-E-18 & ISO : 6508-2 for Rockwell Test.



## Features :

• Machine is having different Taper front look and superior aesthetic look over conventional Rockwell Hardness Tester.

• Unidirectional Big Dial type auto load selection knob for load selection of loads 60,100 &150 kgf.

Most of the important parts are plated to avoid rusting.

• An antifriction linear bearing is fixed in a Hardened & ground stepped bush which will provide perfect vertical movement of the diamond holder. Thus the testing of small pins or balls upto 3mm dia is possible.

• All models conform to - IS : 1586, BS 10109-2, ASTM-E-18 & ISO : 6508-2 for Rockwell Test.

• LCD Graphical Display with 128 x 64 pixels & Results are displayed in BIG Font size

Minor load is graphically displayed on LCD screen (Minor load auto brake system)

• Provision of Numbers. of tests, mean, standard deviation, maximum, minimum range, and individual test hardness numbers in PC Software.

• Dwell Time setting for MAJOR Load 1 to 99 sec & MINOR load dwell time is 1-30 sec.

• 75 Results are stored in the system with automatic result data storage.

• User can enable auto save results stored in the system or disable it.

• User can select appreciate scale according to weight selected.

• Motorized Automatic Loading or Manual Loading is selectable.

• Conversion of results from Rockwell to Brinell (HB), Vickers (HV), Knoop (HK), Tensile Strength (KSI),

• Serial Port for Dot Matrix Printer or EPSON LX 300 +(optional).

• Print result consists of Serial No. Hardness Value and Hardness Scale

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## **TECHNICAL SPECIFICATIONS**

	DRHT-D	DRHT-TD	DRHT-BD	DRHT-CD	
Test Loads (Kgf)	60,100,150	15,30,45,60,100,150	60, 100, 150, 187.5, 250	15,30,45,60,100, 150,187.5, 250	
Initial Loads (Kgf)	10 kgf.	3 kgf. For superficial test 10 kg <mark>f. for Rockw</mark> ell	10 kgf.	3 kgf. for superficial test 10 kgf. for Rockwell & Brinell Test	
Max. Test Height (mm)	220	220	220	220>	
Depth of Throat (mm)	130	130	130	130	
Size of base (mm) approx	600 * 200	600 * 200	600 * 200	600 * 200	
Machine height (mm)	850	850	850	850	
Net weight (approx kg)	90 kg.	90 kg.	90 kg.	90 kg.	

net weight (approx kg)	70 kg.	o kg.	90 kg.		50 kg.
Model		HDRHT-D	HDRHT-TD	HDRHTBD	HDRHT-CD
Rockwell Diamond Indenter		1 No.	1 No.	1 No.	1 No.
Supe <mark>rfic</mark> ial Diamond Inde <mark>nter</mark>			1No.		1 No.
Testing table dia 50 mm		1No.	1 No.	1 No.	1 No.
Tes <mark>ting ta</mark> ble dia 40 mm with "V" gr <mark>o</mark> ov <mark>e</mark> for		1 No.	1 No.	1 No.	1 No.
round jobs d	lia 6 to 45 mm				
Steel ball Inde	enter Dia 1/16	1 No.	1 No.	1 No.	1 No.
Steel ball Indenter Dia 2.5 mm				1 No.	1 No.
Steel ball Indenter Dia 5 mm				1 No.	1 No.
Test block HRC		1 No.	1 No.	1 No.	1No.
Test block HRB		1 No.	1 No.	1 No.	1NO.
Test block 2.5 mm / 187.5 kgf.				1 No.	1 No.
Test block Rockwell Superficial 30N			1 No.		1 No.
Steel ball dia 1/16		5 Nos.	5 Nos.	5 nos.	5 Nos.
Allen Spanners		3 Nos.	3 Nos.	3 nos.	3 Nos.
Clam <mark>ping</mark> Device		1 No.	1 No.	1 no.	
Brinell Microscope				1 no.	1 No.
Telescopic sleeves for elevating screw		1 set	1 set	1 set	1 set
Instruction manual		1 Book	1 Book	1 Book	1 Book

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